

# HASTELLOY® N alloy

## Principle Features

HASTELLOY® N alloy (UNS N10003) is a nickel-base alloy that was invented at Oak Ridge National Laboratories as a container material for molten fluoride salts. It has good oxidation resistance to hot fluoride salts in the temperature range of 1300 to 1600°F (704 to 871°C).

In tests of over two years duration, corrosion attack on HASTELLOY® N alloy in molten fluoride salts at temperatures up to 1300°F (704°C), was less than one mil per year. It is expected that alloy N will be most useful in environments involving fluorides at high temperatures; however, the alloy compares favorably with other HASTELLOY® alloys in various corrosive media, as shown in the table of penetration rates. Corrosion test samples of the alloy are available from Haynes International locations. It is especially suggested that the alloy be tested in molten halides of zirconium, beryllium, lithium, sodium, potassium, thorium or uranium.

HASTELLOY® N alloy has good oxidation resistance in air. It shows promise for continuous operations at temperatures up to 1800°F (982°C). Intermittent use at temperatures up to 1900°F (1038°C) may also be possible. No discernible oxidation could be measured for the alloy at temperatures up to 1200°F (649°C).

Metallographic examinations have shown that the elements in alloy N remain in solid solution in the 1100 to 1600°F (593 to 871°C) range. Tensile tests have indicated no tendency toward embrittlement for prolonged periods at 1500°F (816°C). Alloy N has good weldability and can be readily forged. The hot working range is between 1600 and 2150°F (871 to 1177°C). It has been successfully extruded and further processed into high-quality seamless or manufactured as welded and drawn tubing.

Solution heat-treatment is recommended after hot or cold working of HASTELLOY® N alloy parts. For sheet and plate, this is accomplished by soaking at 2150°F (1177°C) [sections up to 1/4 inch thick] and then cooling rapidly in air, or at 2165°F (1185°C) [sections 1/4 inch and thicker] followed by waterquenching.

HASTELLOY® N alloy can be supplied, to order, in the forms of sheet, plate, and bar

HASTELLOY® N alloy sheet, plate, bar, rod, and welded and seamless wrought pipe and tubing have been approved for use in the construction of unfired pressure vessels in accordance with the requirements of the ASME Boiler and Pressure Vessel Code Section VIII under Case 1315 (Special Ruling). Alloy N is approved for use at temperatures up to 1300°F (704°C). Design data can be found [here](#).

The properties data listed are typical or average values and should not be interpreted as guaranteed values except where so stated.

## Nominal Composition

### Weight %

<b>Nickel:</b>	71 Balance
<b>Chromium:</b>	7
<b>Molybdenum:</b>	16
<b>Iron:</b>	4 max.
<b>Silicon:</b>	1 max.
<b>Manganese:</b>	0.8 max.
<b>Vanadium:</b>	0.5 max.
<b>Carbon:</b>	0.06
<b>Cobalt:</b>	0.02 max.
<b>Copper:</b>	0.35 max.
<b>Tungsten:</b>	0.5 max.
<b>Aluminum + Titanium:</b>	0.5 max

## Oxidation Resistance

Temperature		Weight Gain*, mg./cm <sup>2</sup>		Shape of Rate Curve
°F	°C	100 h	1000 h	-
1200	649	0	0	Cubic or Logarithmic
1600	871	0.25	0.67**	Cubic
1800	982	0.48	1.5**	Parabolic
1900	1038	0.52	2.0**	Parabolic
2000	1093	2.7	28.2**	Linear

3.7mg./cm<sup>2</sup>=0.001 inch of oxidation

\*\* Extrapolated from data obtained after 170 hours at temperature

## Average Room Temperature Hardness

Form	Condition	Aging		HRB
		°F	h	-
Sheet	Heat-treated at 2150°F (1177°C), RAC	-	-	96
		1500	4	92
		1500	8	97
		1500	16	96
		1500	32	97
		1500	64	99
		1500	128	96

HRB = Hardness Rockwell "B".

## Average Stress-Rupture Data

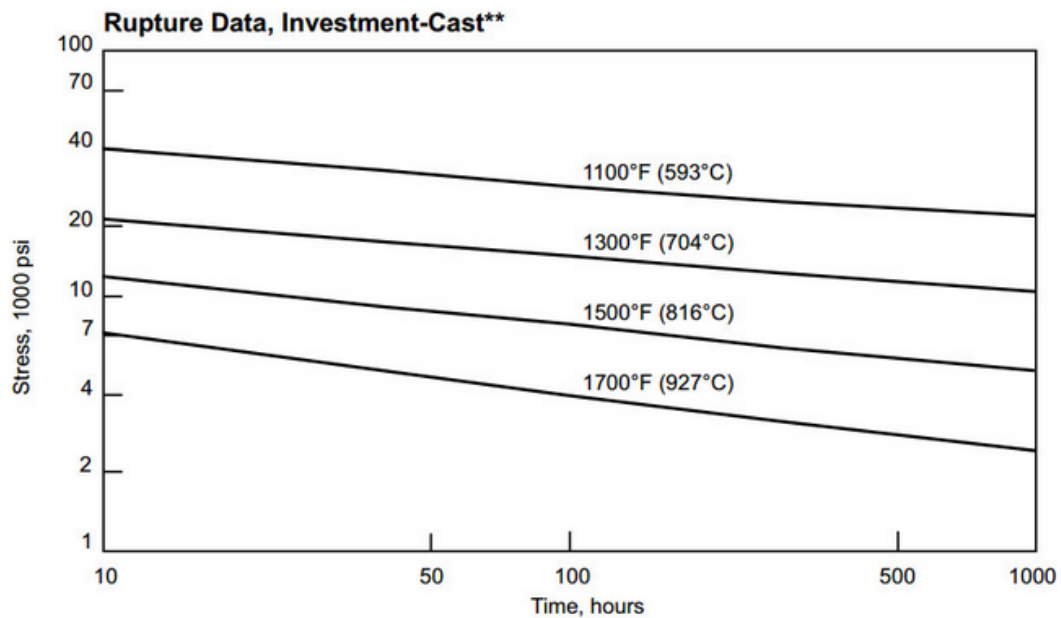
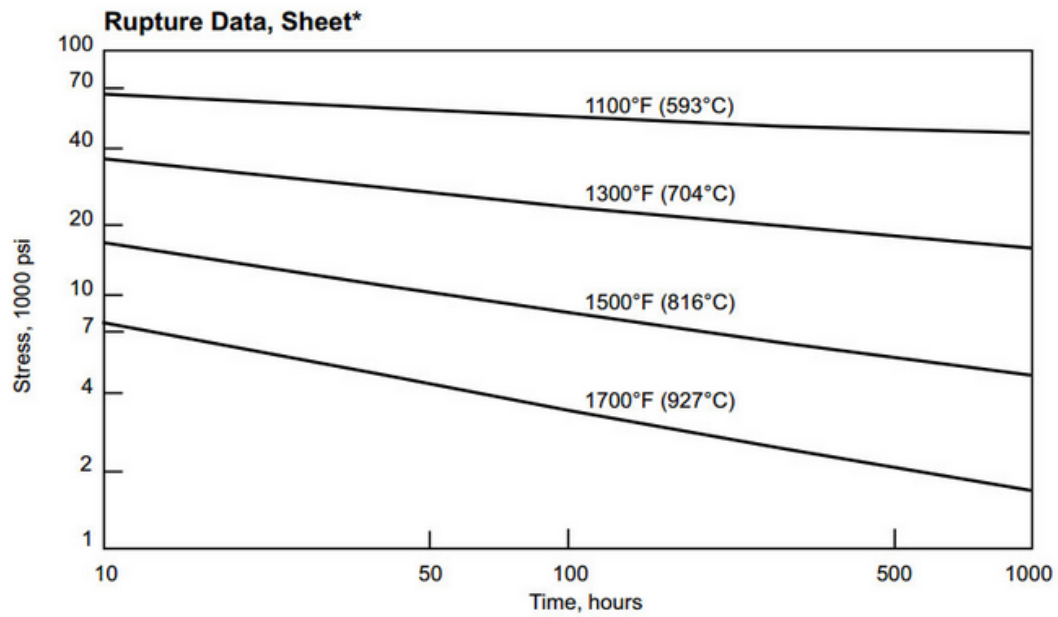
Form	Test Temperature		Stress psi	Life h	Elongation %	Reduction of Area %
	°F	°C				
Sheet	1100	593	80,000	0.4	44	31.6
			60,000	38.9	21	19.4
			55,000	87.7	17.4	16.9
	1300	704	35,000	18.6	11.8	11
			25,000	129.6	26.5	10.3
			20,000	338.6	12.6	9
	1500	816	15,000	19	15.4	9.6
			10,000	78.6	13.8	9.5
			8,000	172.2	18.4	10.1
	1700	927	6,000	24.3	21	21.4
			4,000	75.5	19.3	11.5
			3,000	219.6	28	11.5

### Average Rupture Data, Weld Metal

Test Temperature		Stress psi	Average Rupture time, h			Average Elongation %	
°F	°C		As Welded	Stress Relieved <sup>1</sup>		Stress Relieved <sup>1</sup>	
		-	-	Hydrogen	Argon	Hydrogen	Argon
1100	593	74,000	1.3	1.7	-	14.1	-
		54,000	197.8	188.3	-	2.5	-
		49,000	308.4	570.5	-	2.2	-
1300	704	45,000	3.7	6.4	5.5	3.9	5.4
		24,000	158.4	337.8	185.4	3.7	7.4
		20,000	472.3	936.7	4522	4.6	3.7
1500	816	22,000	12.7	12.1	-	16.9	-
		13,000	172.1	117.5	-	14.4	-
		10,000	446.9	314.5	-	8.3	-

<sup>1</sup>Stress-relieved at 1600°F for 2 hrs. in atmosphere specified

# Average Rupture Data Continued



\* Plotted by best line method from limited data

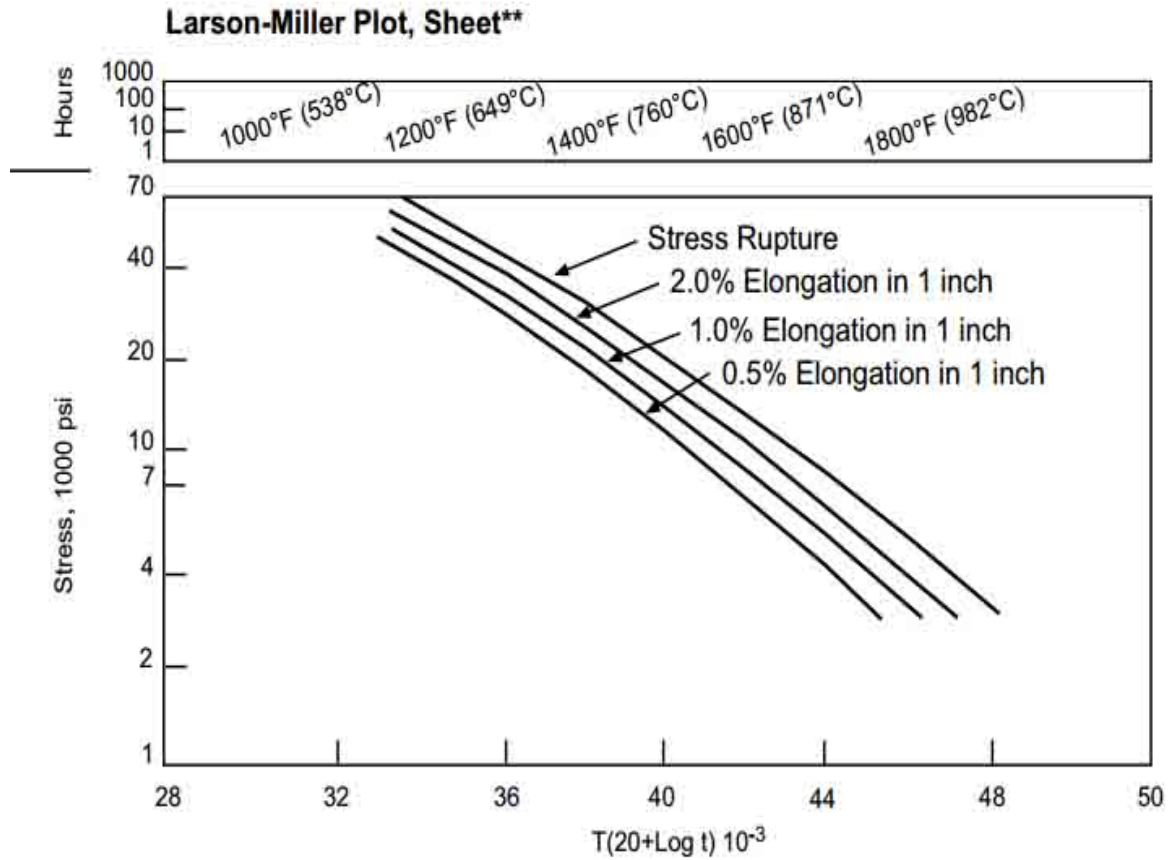
\*\* Plotted from Larson-Miller plot of the limited data on the preceding page

# Total Elongation - 0.063 - in. Sheet

Test Temperature		Stress psi	Life h	Time, Hours, for Elongation of													
°F	°C			0.10%	0.20%	0.30%	0.40%	0.50%	0.75%	1.00%	1.50%	2.00%	3.00%	4.00%	5.00%		
1300	704	20,000	285.5	0.29	15	26.9	33.7	40.5	57	70.5	96.8	121.7	168.7	209.5	245.5		
		20,000	277.4	20.2	52.4	58.9	65.4	72	87.8	103.4	133	160	207.1	219.4	-		
		20,000	462.9	0.86	16.2	29.4	46.6	50.2	62	73.7	96.7	141.7	225.5	326.9	369.9		
		20,000	328.6	1.1	7.3	15.3	23.1	30.7	50	64.8	94	123	178.2	223.9	265.5		
		25,000	109.6	-	0.14	1.14	2.43	5.14	7.74	10.3	15.4	20.6	41.2	60.6	78.6		
		25,000	165.9	-	3.9	12.8	20.2	26.5	37.4	47.9	64.7	80.3	109.8	133.8	-		
		25,000	116.9	-	1.9	5.63	9.5	13.2	22.8	28.5	37.4	46.4	63.1	78.6	91.9		
		25,000	125.8	-	6.6	10.9	15.2	19.6	30.3	36	47	57.2	82.4	116.3	-		
		35,000	19	-	-	-	-	-	-	-	0.62	4.78	-	-	-		
		35,000	16.9	-	-	-	-	-	-	0.38	3.7	-	-	-	-		
		35,000	23.3	-	-	-	-	-	-	-	3	5.9	-	-	-		
		35,000	15.1	-	-	-	-	-	-	-	-	1.4	4.4	-	-		
		1500	816	8,000	157.7	2.34	7.31	11.6	16	20.4	29.7	37.7	53.4	69.4	95.4	116.8	132.4
				8,000	136.8	0.9	4.4	7.8	11.5	15.2	24.4	30.7	43	55.8	78.9	97.3	110.7
				8,000	210	0.75	3.7	7	10.6	14.2	23.5	31.1	46.1	59.2	89.5	114.4	136.2
				8,000	184.6	0.75	4	8.1	12.9	17.8	28.5	37.5	55.3	73.3	103.2	128.6	145.1
10,000	80.2			0.67	3.8	7	8.4	9.4	13.3	16.8	23.8	28.3	38.4	47.3	56.8		
10,000	64.3			1.3	3.3	5	6.47	7.8	11.2	-	-	-	-	-	-		
10,000	86.5			1.58	4.17	6.5	9.3	10.4	15.3	20.2	28.8	36.6	51.6	62.5	73.5		
10,000	83.4			1.17	3.7	6	8	9.7	14.1	18.5	25.9	32	44.1	56.2	68.2		
15,000	19.8			0.15	0.73	1.02	1.55	1.94	2.9	3.85	5.76	-	-	-	-		
15,000	19.7			0.27	1.1	1.84	2.21	2.45	3.15	3.82	-	-	-	-	-		
15,000	20.9			-	-	0.2	0.48	0.76	1.53	2.32	3.9	5.5	-	-	-		
15,000	15.5			-	0.54	1.06	1.32	1.57	2.27	2.95	4.3	5.7	-	-	-		
1700	927			3,000	297.7	1.67	7.5	13.1	18.7	24.3	38.7	53	78.4	97.8	130.1	155.2	176
				3,000	155.6	2.3	5.3	7.9	10.3	13.1	19.8	26.5	39.7	53	76.6	93.2	106.8
				3,000	237.5	2.14	5.54	8.8	11.7	14.6	22	29.4	44	58.7	83.4	102.9	119
				3,000	187.5	1.72	4.41	6.97	9.9	12.9	20.4	28	42.9	58	85.4	103.9	118.3
		4,000	69	0.18	0.55	0.9	1.25	1.6	3.67	6.53	12.1	17.8	28.6	-	-		
		4,000	62.7	0.25	0.88	1.47	2.11	3.66	7.21	10.2	15.9	21.7	-	-	-		
		4,000	87	1.54	3.85	6	7.8	9.1	14.4	18.9	28	34.8	48.2	58.6	66.8		
		4,000	83.1	0.6	2.47	5.1	7.51	8.95	12.6	16.6	23.6	-	-	-	-		
		6,000	23.4	0.26	0.7	1.1	1.5	1.9	2.8	3.67	5.23	6.25	8.3	10.3	12.3		
		6,000	22.5	0.12	0.5	0.81	1.13	1.45	2.24	4.53	5.9	-	-	-	-		
		6,000	17.5	0.13	0.57	0.9	1.2	1.47	2.2	2.9	4.25	5.5	-	-	-		
		6,000	33.9	0.28	0.8	1.41	2	2.64	4.2	5.7	8.4	11.2	16.6	22.1	26.1		

\* Heat-Treated at 2150°F, RAC

# Total Elongation Continued



\*\* 0.063 inch thick, heat-treated at 2150°F, RAC

## Comparative Aqueous Corrosion Data (mm/y)

Media	Concentration	Temperature		Corrosion Rates (mpy) HASTELLOY® alloy			
		°F	°C	N	B-2	C-22®	W
-	%						
<b>Hydrochloric Acid</b>	2	RT		<b>1</b>	< 1	< 1	-
	2	150	66	<b>18</b>	11	< 1	10
	2	Boiling		<b>73</b>	3	61	-
	5	RT	RT	<b>1</b>	< 1	< 1	-
	5	150	66	<b>20</b>	9	17	14
	15	RT	RT	<b>3</b>	2	< 1	-
	25	RT	RT	<b>2</b>	1	2	-
	37	RT	RT	<b>&lt; 1</b>	< 1	2	-
<b>Sulfuric Acid</b>	5	RT	RT	<b>1</b>	< 1	< 1	-
	5	150	66	<b>11</b>	6	< 1	3
	5	Boiling		<b>11</b>	3	9	1
	25	RT	RT	<b>1</b>	< 1	< 1	-
	25	150	66	<b>10</b>	5	< 1	3
	50	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
	80	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
	96	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
<b>Ferric Chloride</b>	2	RT	RT	<b>1</b>	138	< 1	158
<b>Phosphoric Acid</b>	10	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
	10	150	66	<b>1</b>	3	< 1	-
	10	Boiling		<b>6</b>	1	< 1	14
	30	RT	RT	<b>1</b>	< 1	< 1	-
	30	150	66	<b>1</b>	2	< 1	-
	50	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
	85	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
<b>Hydrofluoric Acid</b>	5	RT	RT	<b>2</b>	< 1	< 1	1
	5	175	79	<b>20</b>	11	15	-
	25	RT	RT	<b>3</b>	5	5	3
	45	RT	RT	<b>5</b>	3	6	3
	48	175	79	<b>31</b>	25	27	-
<b>Acetic Acid</b>	10	RT	RT	<b>1</b>	< 1	< 1	-
	10	150	66	<b>3</b>	< 1	< 1	2
	10	Boiling		<b>1</b>	< 1	< 1	-
	50	RT	RT	<b>1</b>	< 1	< 1	-
	50	150	66	<b>3</b>	< 1	< 1	2
	50	Boiling		<b>2</b>	< 1	< 1	-
	99	RT	RT	<b>&lt; 1</b>	< 1	< 1	-
	99	150	66	<b>&lt; 1</b>	< 1	< 1	< 1
	99	Boiling		<b>&lt; 1</b>	< 1	< 1	-

RT= Room Temperature

## Average Fatigue Data

### Rotating

Form	Condition	Test Temperature	Stress for Failure in 10 <sup>6</sup> Cycles:
Sheet	Heat-treated at 2150°F (1177°C), RAC	1100 °F	47,500 psi
		1300 °F	38,000 psi
		1500 °F	23,000 psi

## Boiler Code Design Data

Metal Temperature Not Exceeding		Maximum Allowable Stress Values, psi	
		All Material Other Than Boiling	Boiling
°C	°F	-	-
38	100	25,000	10,000
93	200	24,000	9,300
149	300	23,000	8,600
204	400	21,000	8,000
260	500	20,000	7,700
316	600	20,000	7,500
371	700	19,000	7,200
427	800	18,000	7,000
482	900	18,000	6,800
538	1000	17,000	6,600
593	1100	13,000	6,000
649	1200	6,000	3,500
704	1300	3,500	1,600



# Physical Properties

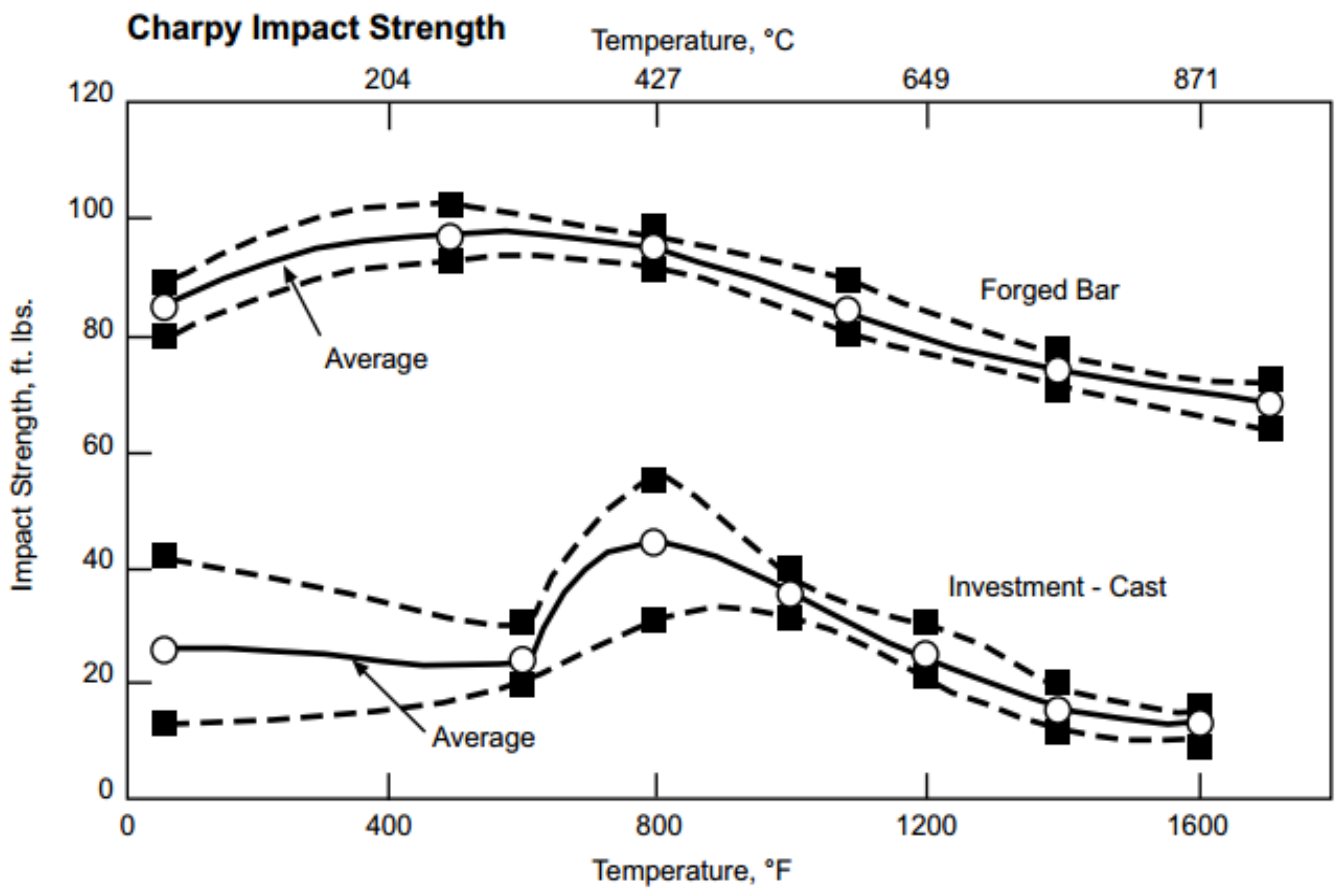
Physical Property	British Units		Metric Units	
<b>Density</b>	RT	0.320 lb./in. <sup>3</sup>	RT	8.86 g/cm <sup>3</sup>
<b>Melting Range</b>	2375-2550°F	-	1300-1400°C	-
<b>Electrical Resistivity</b>	70°F	47.5 μohm-in.	20°C	120.5 μohm-cm
	1300°F	49.6 μohm-in.	705°C	126.0 μohm-cm
	1500°F	48.8 μohm-in.	815°C	124.1 μohm-cm
<b>Thermal Conductivity</b>	400°F	89 Btu-in./ft. <sup>2</sup> -h-°F	200°C	13.1 W/m-°C
	600°F	101 Btu-in./ft. <sup>2</sup> -h-°F	300°C	14.4 W/m-°C
	800°F	114 Btu-in./ft. <sup>2</sup> -h-°F	400°C	16.5 W/m-°C
	1000°F	130 Btu-in./ft. <sup>2</sup> -h-°F	500°C	18.0 W/m-°C
	1200°F	151 Btu-in./ft. <sup>2</sup> -h-°F	600°C	20.3 W/m-°C
	1400°F	176 Btu-in./ft. <sup>2</sup> -h-°F	700°C	23.6 W/m-°C
<b>Mean Coefficient of Thermal Expansion</b>	70-400°F	6.9 μin/in.-°F	20-200°C	12.3 μm/m-°C
	70-600°F	7.3 μin/in.-°F	20-400°C	13.0 μm/m-°C
	70-800°F	7.4 μin/in.-°F	20-600°C	13.4 μm/m-°C
	70-1000°F	7.5 μin/in.-°F	20-700°C	13.8 μm/m-°C
	70-1200°F	7.9 μin/in.-°F	20-800°C	14.5 μm/m-°C
	70-1400°F	8.2 μin/in.-°F	20-900°C	14.9 μm/m-°C
<b>Dynamic Modulus of Elasticity</b>	70°F	31.7 x 10 <sup>6</sup> psi	20°C	219 GPa
	400°F	29.4 x 10 <sup>6</sup> psi	200°C	204 GPa
	800°F	27.7 x 10 <sup>6</sup> psi	400°C	192 GPa
	1000°F	26.7 x 10 <sup>6</sup> psi	600°C	181 GPa
	1200°F	25.8 x 10 <sup>6</sup> psi	700°C	171 GPa
	1400°F	24.1 x 10 <sup>6</sup> psi	800°C	163 GPa
	1600°F	22.4 x 10 <sup>6</sup> psi	900°C	151 GPa
	1800°F	20.1 x 10 <sup>6</sup> ps	1000°C	136 GPa

RT= Room Temperature

# Impact Strength

Form	Condition	Test Temperature		Charpy V-Notch Impact Strength	
		°F	°C	Range ft.-lb.	Mean Value, ft.-lb.
Bar, forged, 1/2-inch diameter	Heat-treated for 30 minutes at 2150°F (1177°C), RAC	RT	RT	80-88	85
		500	260	94-102	97.4
		800	427	94-96	94.8
		1100	593	80-90	83.4
		1400	760	73-76	74.8
		1700	927	63-72	68.6

\*RT= Room Temperature



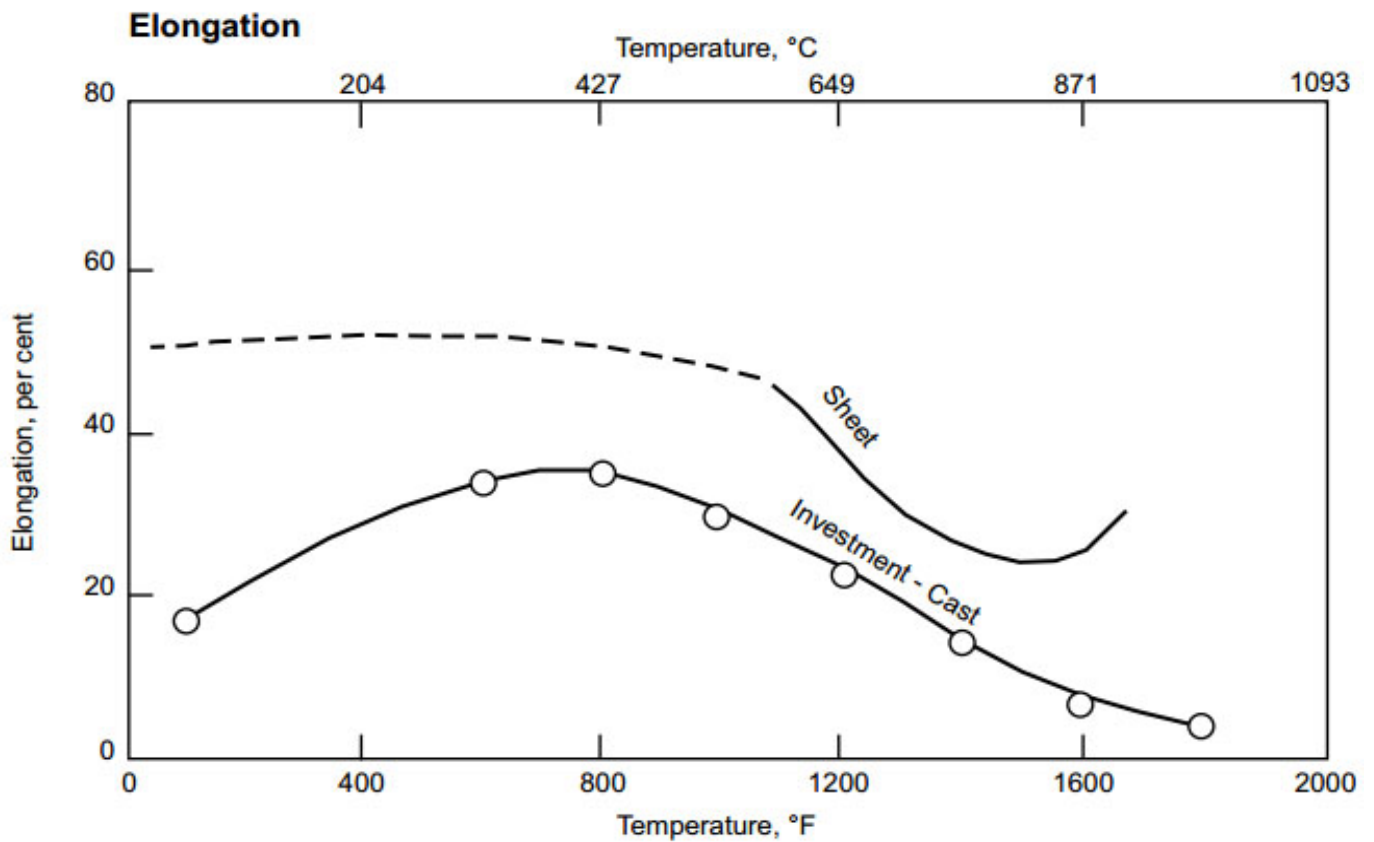
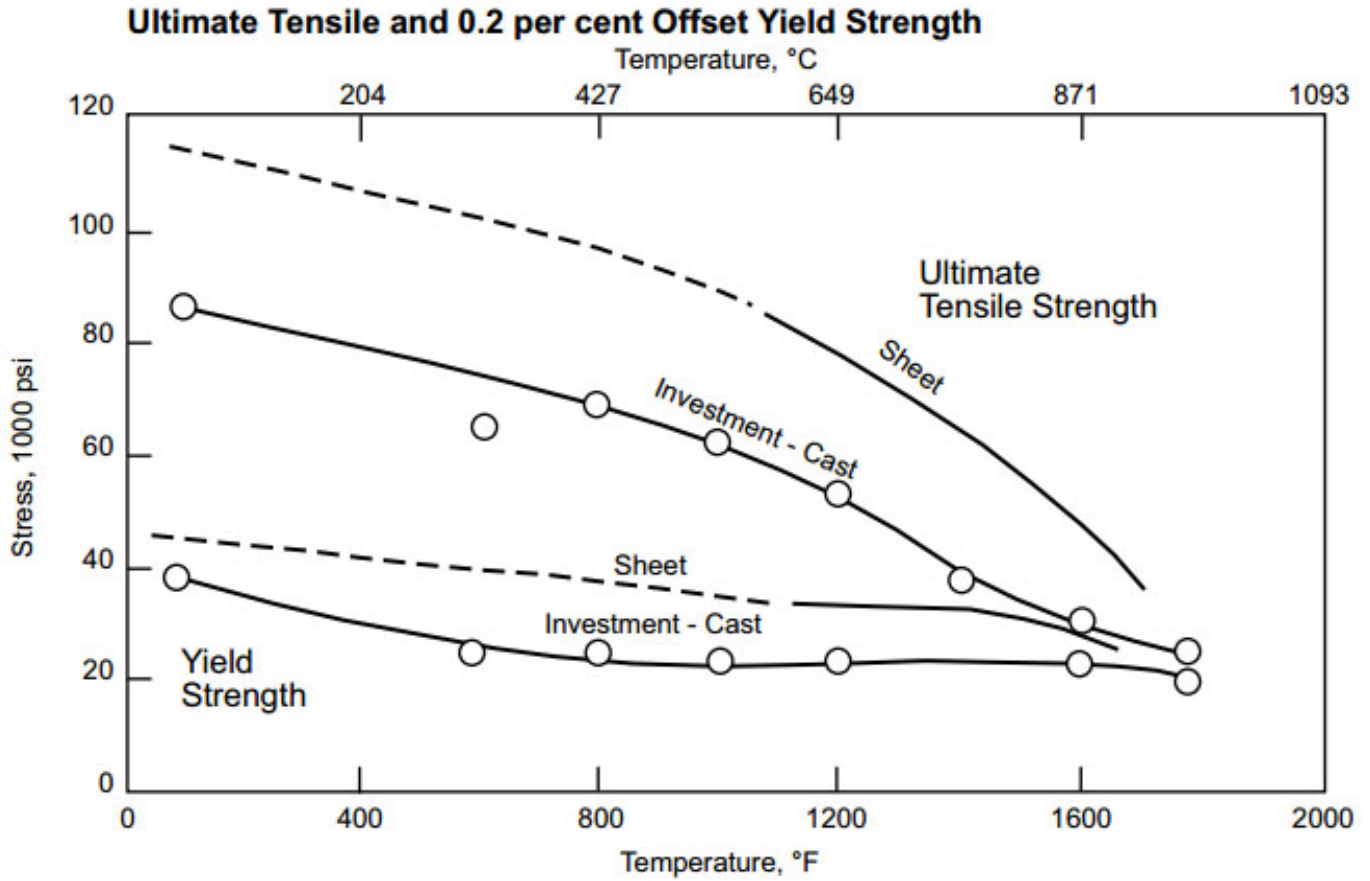
# Tensile Data

## Short-Time Tensile Data

Form	Condition	Aging Temperature		Test Temperature		Ultimate Tensile Strength	0.2 % offset Yield Strength	Elongation	
		°F	°C	°F	°C	psi	psi	%	
Sheet 0.063 in thick	Heat-treated for at 2150°F (1177°C), RAC	-	-	RT	RT	115,100	45,500	50.7	
		-	-	1100	593	86,900	32,900	45.3	
		-	-	1300	764	69,600	31,600	30	
		-	-	1500	816	55,900	29,500	24.3	
		-	-	1700	927	34,000	25,900	30	
	-	128	1500	128	RT	RT	115,400	49,300	46.8
	Heat-treated at 2150°F (1177°C), then welded and tested as-welded <sup>2</sup>	-	-	RT	RT	116,100	-	37.5	
		-	-	1200	649	71,500	-	17	
		-	-	1300	704	63,500	-	10.5	
		-	-	1500	816	52,000	-	8.5	
Sheet 0.045 in thick	Heat-treated at 2100°F (1177°C), RAC	-	-	RT	RT	114,400	44,700	50	
		-	-	1000	538	93,000	28,300	46	
		-	-	1100	593	93,000	28,900	50	
		-	-	1200	648	82,400	27,500	37	
		-	-	1300	704	69,900	28,000	24	
		-	-	1400	760	61,800	26,200	21	
		1000	10,000	RT	RT	117,700	45,100	50	
		1100	-	RT	RT	120,000	47,500	49	
		1200	-	RT	RT	116,000	46,800	46	
		1300	-	RT	RT	115,500	45,800	46	
		1400	-	RT	RT	115,000	43,600	40	
		1000	10,000	1000	538	97,700	-	46	
		1100	-	1100	593	90,500	-	40	
		1200	-	1200	649	81,900	-	32	
		1300	-	1300	704	76,100	-	24	
		1400	-	1400	760	65,100	-	20	
		Weld Metal	As Welded	-	-	RT	RT	116,100	-
-	-			1200	649	73,600	-	18.1*	
1200	500			RT	RT	116,800	-	38.6*	
-	-			1200	649	82,700	-	26.5*	

\* Elongation in one inch  
RT= Room Temperature

# Tensile Data Continued



Sheet-0.063 inch thick, heat-treated at 2150°F (1177°C), RAC

Investment-Cast - 0.250 inch bars, heat-treated at 2150°F (1177°C) for 30 minutes, RAC

# Formability

Form	Condition	Erichsen Cup Depth, mm.
Sheet, 0.063 inch thick	Heat-treated for 8 minutes at 2150°F (1177°C), RAC	13.4

# Specifications & Codes

## Specifications

HASTELLOY® N alloy (N10003)	
Sheet, Plate & Strip	AMS 5607 SB 434/B 434 P= 44
Billet, Rod & Bar	AMS 5771 SB 573/B 573 P= 44
Coated Electrodes	-
Bare Welding Rods & Wire	SFA 5.14/ A 5.14 (ERNiMo-2) F= 44
Seamless Pipe & Tube	-
Welded Pipe & Tube	-
Fittings	SB 366/B 366 P= 44
Forgings	AMS 5771
DIN	-
TÜV	-
Others	Mil-N24390B

## Codes

HASTELLOY® N alloy (N10003)				
ASME	Section I	-		
	Section III	Class 1	-	
		Class 2	-	
		Class 3	-	
	Section VIII	Div. 1	1300°F (704°C) <sup>1</sup>	
		Div. 2	800°F (427°C) <sup>1</sup>	
	Section XII	650°F (343°C) <sup>1</sup>		
	B16.5	1300°F (704°C) <sup>2</sup>		
	B16.34	1300°F (704°C) <sup>2</sup>		
	B31.1	-		
B31.3	-			
VdTÜV (doc #)	-			

<sup>1</sup>Approved material forms: Plate, Sheet, Bar

<sup>2</sup>Approved material forms: Plate, Bar

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