

Bar Saw Cutting

Tolerance Guidelines:

Material tolerances not listed below shall be in accordance with the ASTM, ASME, or AMS specification to which the material was produced and certified.

Eastern Service Center (USA)

Including billet, pipe, and tubing.

Max Diameter:	14"
Min Diameter:	0.500"
Min Length:	0.125"
Max Length:	240"
Tolerance:	+ 0.125", -0"
Kerf:	0.125"

Southern Service Center (USA)

Western Service Center (USA)

Including billet, pipe and tubing.

Cut to length round bar, pipe and tubing is + 0.125", -0.000"

Everett Abrasive Saw:	Minimum Diameter 0.3125", Maximum Diameter 2.250"
Amada Band Saw:	Min. Diameter 0.500", Max. RCS/Diameter 8" Min. Length 0.250", Max. Length 120" (or 2,000 lbs. Whichever is greater.)
HEM Band Saw:	Min. Diameter .0500" Max. Diameter 12" RCS/ Rounds
Tolerance:	+ 0.125", -0.000"
Kerf:	0.125"

If you require tighter tolerances, please contact one of our [sales representatives](#).