

## Precision Shearing

### *Tolerance Guidelines:*

*Material tolerances not listed below shall be in accordance with ASTM, ASME, or AMS specification to which the material was produced and certified.*

### Midwestern Service Center (USA)

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#### **Plate/heavy sheet** (0.090" up to 0.250")

Min width/length: 2"

Max length: 144"

- Standard width and length tolerance:  $+0.125"/-0"$ .  
(Upon request, special processing can be done with width and length tolerance of  $+0.062"$ ,  $-0$ .)
- Standard diagonal tolerance: 1/8" max.

#### **Sheet** (0.015" up to 0.090")

Min width/length: 1"

Max length: 120"

- Standard width and length tolerance:  $\pm 0.030"$
- Diagonal tolerance: 1/16" maximum on sheared items.
- Precision shearing down to  $\pm 0.015"$  is also available upon request on limited items.

If you require tighter tolerances, please contact one of our [sales representatives](#).