

Standard Sizes

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| <b>Welding Consumables</b>       |           |  |           |  |           |                                |           |  |           |
|----------------------------------|-----------|--|-----------|--|-----------|--------------------------------|-----------|--|-----------|
| <b>Loose Coil*<br/>Diameters</b> |           | <b>Precision Layer<br/>Wound RTW™<br/>Wire Diameters</b> |           | <b>Cut Lengths<br/>(GTAW)* Diameters</b> |           | <b>Drum Pack<br/>Diameters</b> |           | <b>Coated Electrodes<br/>Diameters</b> |           |
| <b>in</b>                        | <b>mm</b> | <b>in</b>  | <b>mm</b> | <b>in</b>                                | <b>mm</b> | <b>in</b>                      | <b>mm</b> | <b>in</b>                              | <b>mm</b> |
| 0.030                            | 0.76      | 0.030  | 0.76      | 0.030                                    | 0.76      | 0.045                          | 1.10      | 0.093                                  | 2.40      |
| 0.031                            | 0.80      | 0.031  | 0.79      | 0.031                                    | 0.79      | 0.062                          | 1.60      | 0.125                                  | 3.20      |
| 0.035                            | 0.89      | 0.034  | 0.89      | 0.035                                    | 0.89      | 0.125                          | 3.20      | 0.156                                  | 4.00      |
| 0.039                            | 1.00      | 0.039  | 1.00      | 0.039                                    | 1.00      |                                |           | 0.187                                  | 4.70      |
| 0.045                            | 1.10      | 0.045  | 1.10      | 0.045                                    | 1.10      |                                |           |  |           |
| 0.062                            | 1.60      | 0.062  | 1.60      | 0.062                                    | 1.60      |                                |           |  |           |
| 0.078                            | 2.00      | 0.078  | 2.00      | 0.078                                    | 2.00      |                                |           |  |           |
| 0.093                            | 2.40      | 0.093  | 2.40      | 0.093                                    | 2.40      |                                |           |  |           |
| 0.125                            | 3.20      |  |           | 0.125                                    | 3.20      |                                |           |  |           |
| 0.156                            | 4.00      |  |           | 0.156                                    | 4.00      |                                |           |  |           |
| 0.187                            | 4.70      |  |           | 0.187                                    | 4.70      |                                |           |  |           |

\*Other sizes available upon request

| <b>Wire Rod</b>                       |           |
|---------------------------------------|-----------|
| <b>Wire Rod for Redraw</b>            |           |
| <b>in</b>                             | <b>mm</b> |
| 0.218                                 | 5.5       |
| 0.25                                  | 6.4       |
| 0.256                                 | 6.5       |
| 0.275                                 | 7         |
| HRAP (Hot Rolled, Annealed & Pickled) |           |

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