

## Laser Cutting

### *Tolerance Guidelines:*

*Material tolerances not listed below shall be in accordance with the ASTM, ASME, or AMS specification to which the material was produced and certified.*

### **Haynes International LaPorte (USA)**

Thickness:	0.015" to 0.250"
Bed size:	60" x 120"
Minimum width/length:	0.25" (up to 0.125" thick) and 0.50" (> 0.125" thick)
Minimum cut shape size:	1" Approximately 0.020"
Kerf:	2× thickness with a minimum of 0.062"
Minimum hole size:	



### **Standard laser processing tolerances are as follows:**

- 0.015" to 0.125" thick:  $\pm 0.010"$  OD/ID + 0.020"/-0 OD &  $\pm 0.020"$  ID
- >0.125" to 250" thick:  $\pm 0.015"$  OD/ID + 0.030"/-0 OD &  $\pm 0.030"$  ID
- Diagonal tolerance: 3/16" maximum on laser cut items.

If you require tighter tolerances or smaller pieces, please contact one of our [sales representatives](#).

Drawings in .dxf format are preferred. Call for other formats.

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