

Laser Cutting

Tolerance Guidelines:

Material tolerances not listed below shall be in accordance with the ASTM, ASME, or AMS specification to which the material was produced and certified.

Midwestern Service Center (USA)

Thickness:	0.015" to 0.250"
Bed size:	60" x 120"
Minimum width/length:	0.25" (up to 0.125" thick) and 0.50" (> 0.125" thick)
Minimum cut shape size:	1"
Kerf:	Approximately 0.020"
Minimum hole size:	2× thickness with a minimum of 0.062"



Standard laser processing tolerances are as follows:

- 0.015" to 0.125" thick: +/-0.010" OD/ID + 0.020"/-0 OD & +/-0.020" ID
- >0.125" to 250" thick: +/-0.015" OD/ID + 0.030"/-0 OD & +/-0.030" ID
- Diagonal tolerance: 3/16" maximum on laser cut items.

If you require tighter tolerances or smaller pieces, please contact one of our [sales representatives](#).

Drawings in .dxf format are preferred. Call for other formats.